ALLEN TM GWINES

ENI-SUCTUN RUMPS



STANDARD FEATURES

Spare parts stocking is cut to minimum through high interchangeability of manufactured components. The standard casing mounted arrangement feature "BACK PULL-OUT", the End shaft diameter are design to fit the tapper lock Pully. An Alternative bearing bracket mounted arrangement can be supplied to suit various discharge position.

Casing

High efficiency volute with self-venting vertical centre line discharge. The impeller and casing is equal at all the point. This kind of design is help to reduce turbulence, cavitation. This design can benefit casing life is greatly extended especially in abrasive service.

Impeller

Semi-open impeller is a compromise between an open and an enclosed impeller. It incorporates a single shroud, usually located on the back of the impeller. Semi-open impeller operates more efficiently than an enclosed impeller because of lower disc friction and tighter axial clearances. This impeller is suitable for handling solid application.

Shaft

Large diameter shaft design to take full load stresses with minimum defletion. Fully machined and ground section where fine finishing and dimensional tolerance are critical. The shaft end design is benefit for tapper lock pully.

Bearing

Two identical bearings sized for long running life under maximum load operation. Grease lubrication is standard.

Bearing Housing

Sturdy design to ensure rigidity and vibration-free operation.

PUMP NAME PLATE INFURMATION:

ALLEN GWYNNES NIMBUS PUMP PUMP SIZE SERIAL NO. WM BEARING END FLOAT MM IMPELLER SIZE MM

PUMP SIZE	a	b	С	

Model range

A : Allen
G : Gwynnes
P : Process Pumps

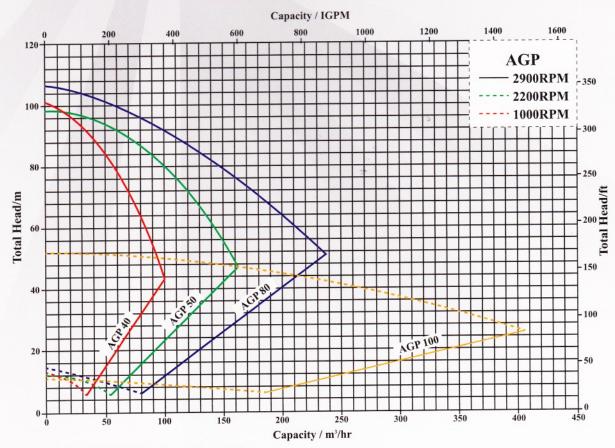
Model Size

40mm: Norminal discharge diameter 40 50mm: Norminal discharge diameter 50 80mm: Norminal discharge diameter 80 100mm: Norminal discharge diameter 100

Market

P: Palm oil G: General industrial A: Agriculture and other

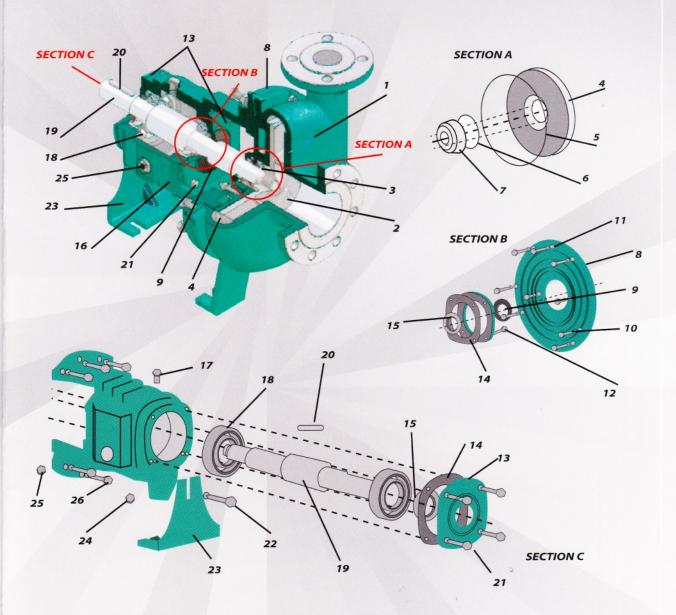
PANGE CHAT



Remark: AGP 40 to AGP 80 (semi open impeller) AGP 100 (open impeller)

MECHANICAL SEAL TYPE

PART LIST



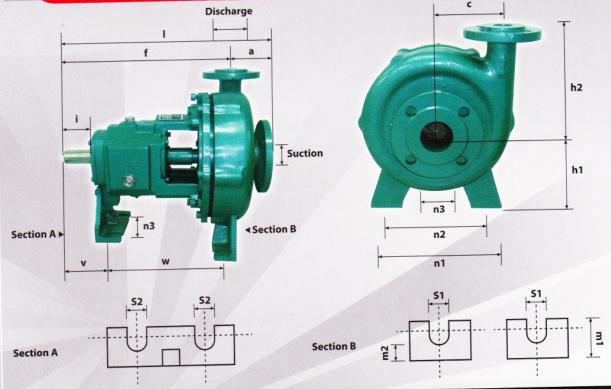
Item No.	Description	Standard Material
1	Casing	CI/DI/CA15/SS/SS316
2	Semi-open Impeller	CI/DI/CA15/SS/SS316
3	Mechanical Seal	CARBON VS CERAMIC/SIC VS SIC
4	Ms Cover	CI/DI/CA15/SS/SS316
5	O-ring Ms Cover	SR
6	O-ring Chamber	SR
7	Chamber	SS
8	Back Cover	CI/DI/CA15/SS/SS316
9	V-ring	SR
10	Srew Back Cover	STEEL
11	Back Cover Nut	STEEL
12	Screw End Cover	STEEL

	37				
Item No.	Description	Standard Material			
13	Bearing End Cover	CI			
14	Bearing End Cover Gasket	AS			
15	Oil Seal	SR			
16	Bearing Bracket	CI			
17	Oil Cover	ALUMINIUM ALLOY			
18	Bearing	STEEL			
19	Shalf	SS 304/SS 316			
20	Key Shaft	SS 304			
21	Screw Bearing End Cover	STEEL			
22	Screw Bracket Reinforcement	STEEL			
23	Bracket Reinforcement	CI			
24	Cover Bearing Bracket	GS			
25	Oil Gauge	PLASTIC			

Remark: SS-Stainless steel CI-Cast Iron SR-Synethetic Rubber

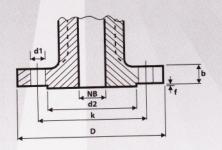
AS-Asbestos Sheet GS-Galvenise Steel DI-Ductile Iron

PIMPS MOUNTING

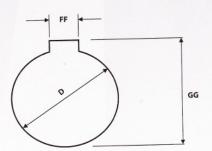


					REN.			D	mer	rsion	s in 1	mm							1 1
	Flores	os (mm)		Dur	np Dir	mensi	ons					Foo	ot Din	nensio	ons				Shaft End
PUMP		es (mm)		Fui	iib Dii	h4		_	h	m1	m2	n1	n2	n3	s1	s2	V	w	1
MODEL	Suction	Discharge	а	T T	1	n i	h2	С	D		1112								
AGP 40	65	40	85	430	515		203	135											
AGP 50	80	50	115	430	545	210	215	123	75	55	35	300	245	110	18	14	130	265	80
AGP 80	100	80	115	440	555	210	242	130	10	"	"			100000					
AGP 100		100	125	445	570	1	262	148											

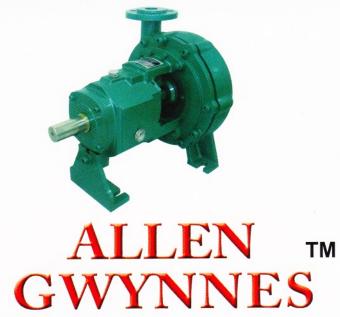
FIRNIES DETRIES



NOMINAL BORE	FLANGE		BOLTING	DRILLING				
NB	D	b	d2	f		NO	d1	k
40	150	18	88	3	M16	4	18	110
50	165	20	102	3	M16	4	18	125
65	185	20	122	3	M16	4	18	145
80	200	22	138	3	M16	8	18	160
100	220	24	158	3	M16	8	18	180
125	250	26	188	3	M16	8	18	210
							1	I



D (H7)	GG	FF		
0 42 + 0.025	0 45.3 + 0.2	12 ± 0.0215		



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